

KÖRBER LOGISTICS



Agenda

- 1. Introduction and trends
- 2. Drivers of adoption of modern robotics
- 3. Warehousing and fitness of robotics
- 4. Data as a value driver



HighJump

Moncton

Minneapolis, Bellingham, Bloomfield, Colorado Springs, Denver, Plymouth Shanghai Markham,







Sao Paulo
Santiago















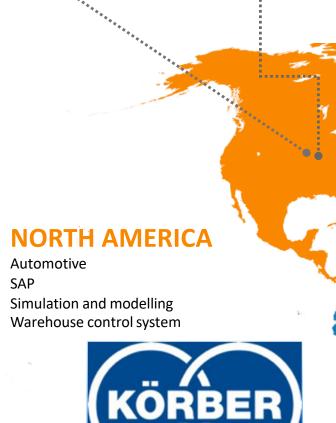
LyonBarcelona, Madrid



Stuttgart



Melbourne, Sydney
Auckland Philippines



EUROPE

SMB WMS Enterprise 3PL Voice

LATAM

Enterprise/SMB, 3PL & automotive WMS Robotics Simulation and modelling Voice
Warehouse control system

APAC/ANZ & ROW

Enterprise/SMB, 3PL & automotive WMS Robotics
Simulation and modelling Voice
Warehouse control system



Robotics is About More Than Automation

Robotics

Designed to perform a variety of tasks, capable of retooling and reprogramming to perform different tasks

- Multi-task Capable
- Task flexibility
- Mobile (some)
- Intelligent

- Pick & Pack
- Pallet Movement
- Assembly
- Security



Automation

Designed to carry out a specific task, optimized for the task and process being performed

- Process Optimization
- Repetitive Task
- Fixed

- Bottling
- Conveying
- Painting
- Sortation





Robotic Capability Evolution

Cognitive Capabilities **Movement & Dexterity** Interaction



Wide Spread Adoption

Robotics Market Trends

Market expansion with many new entrants

Increasing capital investment into the market – 2017 saw over \$15Bn in VC investment in the robotics market

Applicability and growth across many industries

Emerging use cases

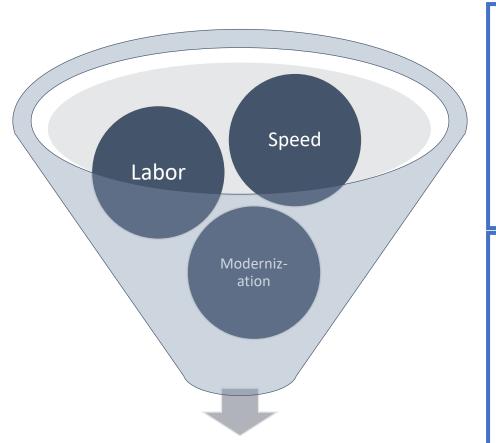
Smart, collaborative, and mobile robots

Focus is at the task level

Technology interplay with AI, machine learning, loT, cloud



Drivers Towards Flexible Automation



Labor

- Shortage
- **Increasing Cost**
- Seasonal needs
- Mis-connected

Cost

- High labor cost
- Reduced cost of robotics
- Robot-as-a-Service

Need for Speed

- Customers expect rapid delivery times
- Rapid flexibility

Modernization

- **Digital Transformation**
- **Connected Operations**
- Visibility
- Integration





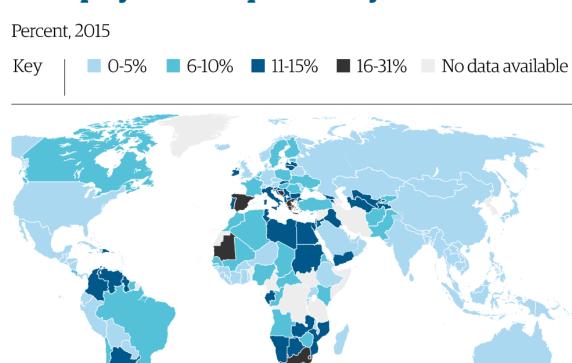
Unemployment Rates By Country

In the United States, there are is approximately 7.4 million open jobs

1.34 million of these open jobs are in the industry segment: Trade, Transportation, and Utilities

There are more open jobs in the US than there are people seeking work

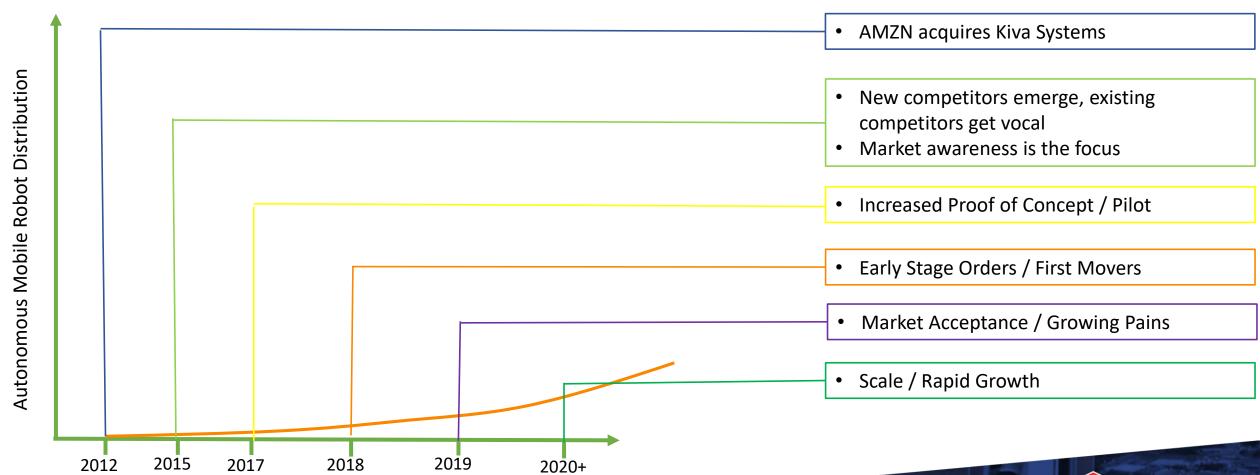
Unemployment rate per country



GUARDIAN GRAPHIC SOURCES: ILO



Collaborative AMR Market Growth Timeline



Traditional Warehousing Options



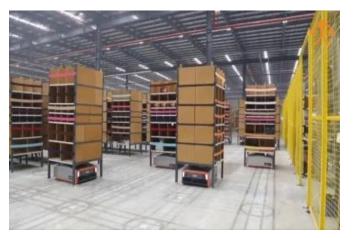
Manual Operation						
Description	Cost	Flexibility	Scalability	Infrastructure		
Reliant upon human workers to move material	Driven by labor cost, increasing wages driving cost up	High, can reallocate workers as necessary	High , can add workers as necessary	No modification, easy to change		



Fixed Asset Based Automation					
Description	escription Cost		Scalability	Infrastructure	
Rigid/fixed infrastructure: eg: AS/RS or Conveyance	Very high, big investment in fixed assets	Very low, equipped for a specific use and facility design	Very low, capacity built into design	Significant in fixed infrastructure	



Mobile Robot Enabled Warehousing Options



Constrained Mobile Asset Based Automation						
Description	Cost	Flexibility	Scalability	Infrastructure		
Rack based goods to person, fixed picking stations	Medium, lower than fixed automation	Medium, can make changes, just not quickly or easily	Low, additional infrastructure required to increase capacity	Dedicated area of warehouse, semi-fixed infrastructure		



Flexible Mobile Robot Enabled Automation					
Description	Cost	Flexibility	Scalability	Infrastructure	
Robots autonomously navigate and move material	Low, variable, option as-a-service	High, can easily make changes to operating environment	High , easily add more robots	Little to no infrastructure modifications required	



Comparison of Warehousing Approaches

Approach	Cost	Flexibility	Scalability	Speed	Ease of Implem- entation	Efficiency	Human/machine Collaboration
Manual Operations							
Fixed Asset-Based Automation							
Constrained Mobile Asset Based Automation							
Flexible Mobile Robot Based Automation							

High











Low



Autonomous Mobile Platform Robotics Driving Business Value



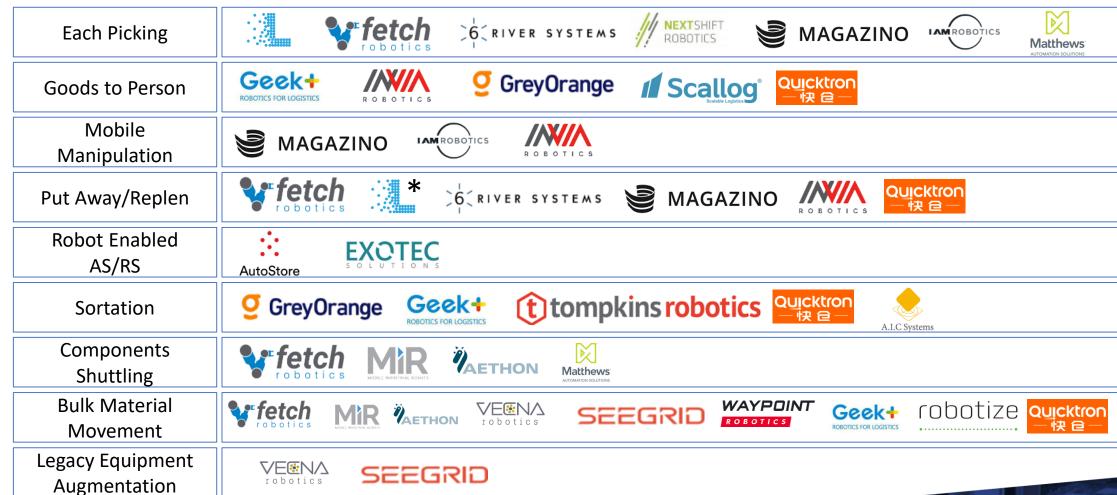




- Increase Throughput
- Flexible Automation
- Enhanced Scalability
- Improve Working Conditions/Safety

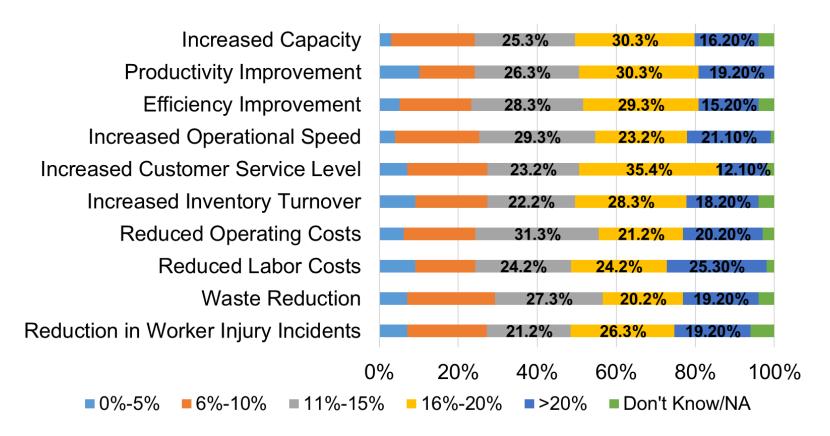


AMR Ecosystem by Workflow





Scale of Benefits Achieved by Key Metrics



Across most metrics, more than 70% of users noted double-digit KPI improvements

N = 99

Source: Commercial Service Robotics Survey IDC, July, 2018



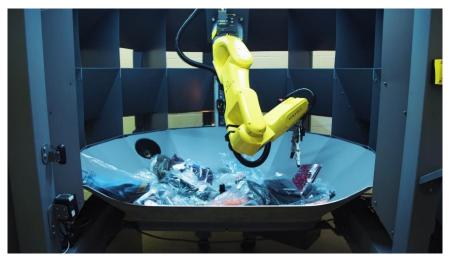
Robotic Enabled Picking



Intelligent cataloging

Flexible handling

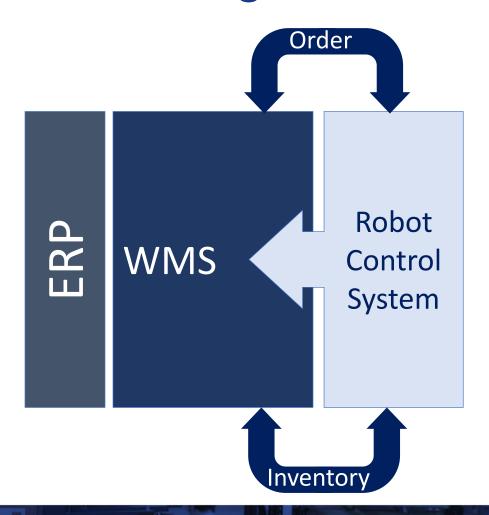




Remote piloting



Delivering More Than Task Automation

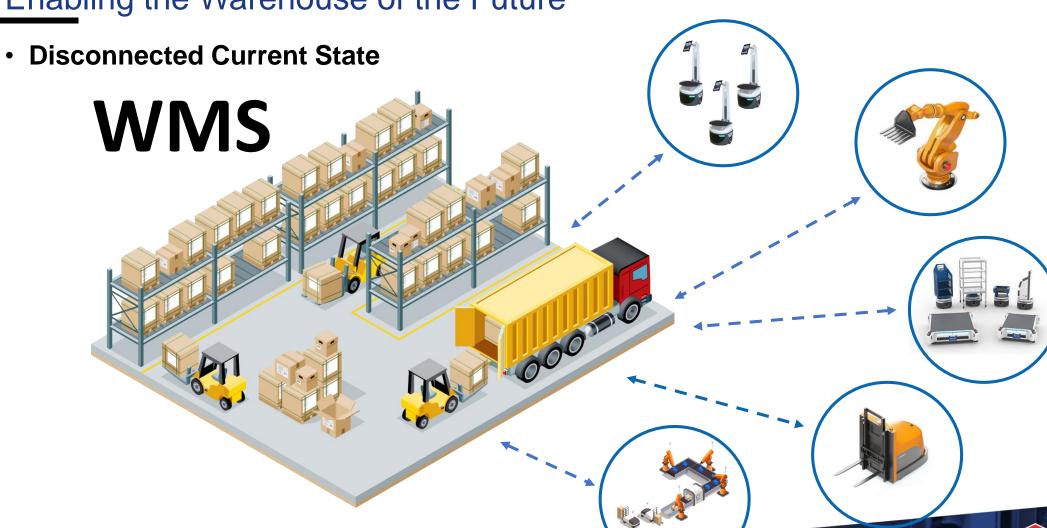


Integration Delivers More Than Task Level Automation

- Automated data flows
- Increased visibility
- Automated process flows
- Process execution data
- Process execution analytics
- Real-time inventory optimization

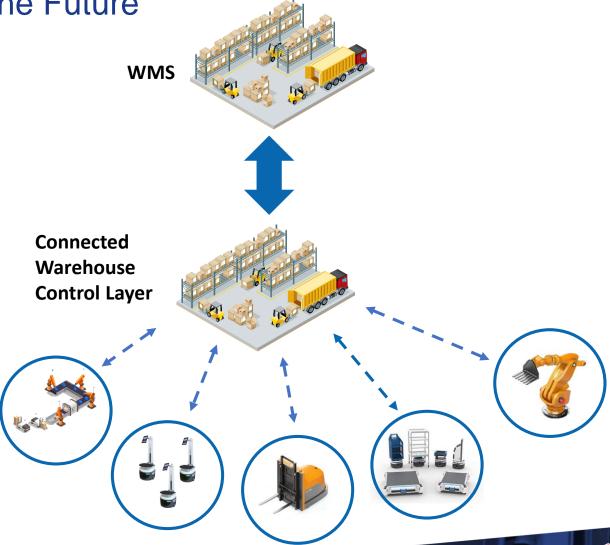


Enabling the Warehouse of the Future

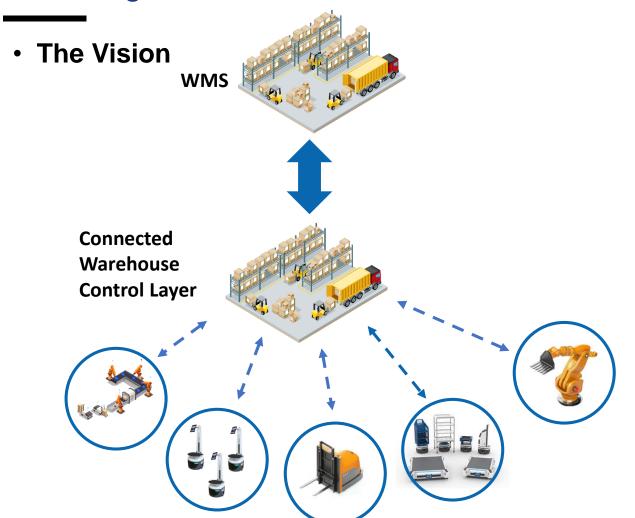


Enabling the Warehouse of the Future

The Vision



Enabling the Warehouse of the Future



Common data platform

Cross process optimization

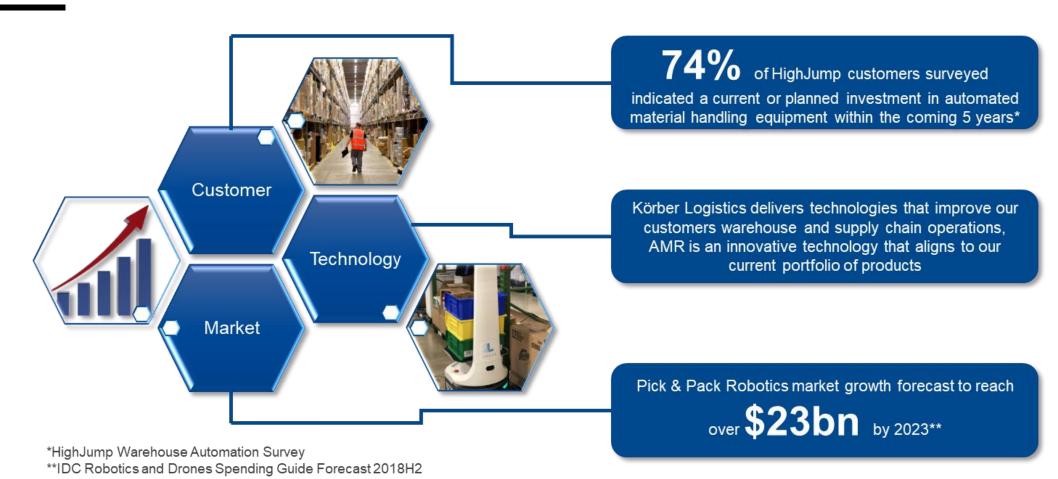
Single integration point to WMS

Allow for workflow alignment across disconnected processes

Deeper level of analytic capabilities



Why Körber Entered The AMR Space





Key Take Aways

- Robotic technology is enabling material handling operations to automate low-value tasks
- Remember, robots are tools meant to improve the operation
- It is possible to start small, build experience, and scale
- New delivery models, such as Robot-as-a-Service (RaaS), increases the availability of this technology to new markets



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