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- Currently living in NJ with my wife Laura and two children
- 16 Years with OPEX
- Browns fan





Here's what we'll cover:

- The difference between service needed for conventional vs. automated solutions
- What to look for to build a successful maintenance team.
- Learn how you can best budget and plan for yearly maintenance and how it can directly impact the overall success of your company.



Warehouse Automation Trends

- According to the latest LogisticsIQ[™] report global Warehouse Automation Market will grow more than 2x from \$13 Billion in 2018 to \$27 billion by 2025
- Order Fulfilment in E-commerce is the biggest factor driving the adoption of warehouse automation technologies
- High warehouse rents, shortage of skilled warehouse staffs and increasing minimum wages



Conventional vs. Automated







Conventional Systems

- Systems are fairly standard
- Technician's abilities can carry over on a range of equipment
- Parts are relatively available



Automated Systems

- Systems are highly customized
- Technicians need specific knowledge
- Spare parts may not be as readily available





The Future of Maintenance

- MRO activities in a fulfillment center can span everything from more general facility maintenance such as changing lighting elements and air filters, to maintaining specific types of warehouse automation such as a conveyor, sortation equipment, AS/RSs, or other systems.
- MRO is not only repairs and preventative maintenance.
- Managing spare parts (too few or too many) can be challenging and costly.

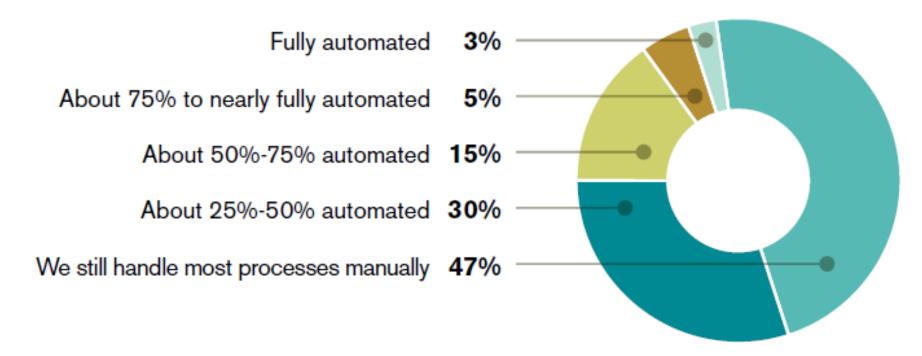


Consider these questions...

- Just how automated are most operations today?
- What type of processes are companies looking at automating next?
- How do organizations plan to maintain their automated systems?



Organizations' level of automation



*Peerless Research Group 2019



Labor Market in Warehouses

- Fulfillment demands of the e-commerce boom are making warehouse labor extremely tight.
- Difficulty filling open warehouse jobs.
- Overall unemployment rate is at a historic low (3.7% August 2019)
- Pushing organizations to consider automation

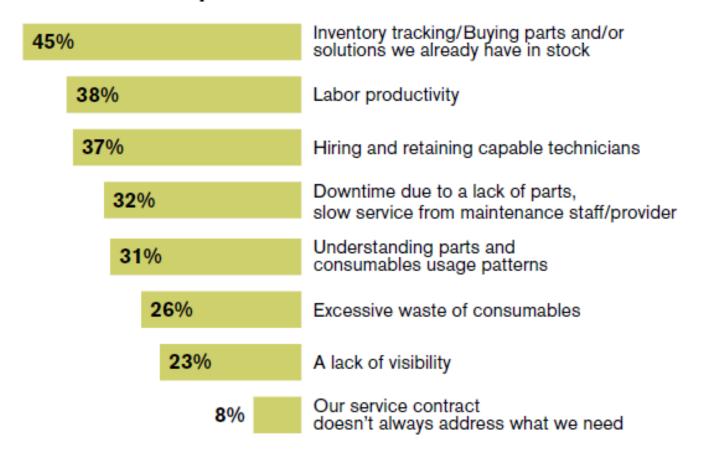


BUILDING **A WINNING** MAINTENANCE TEAM





Most significant issues or problems related to MRO operations



*Peerless Research Group 2019



COMPETENCY



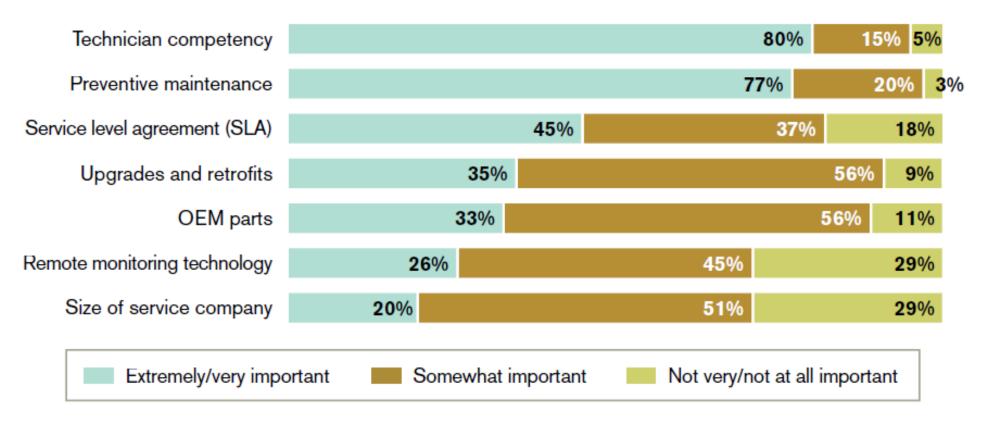
Competency

- Mechanical
- Electrical
- Software





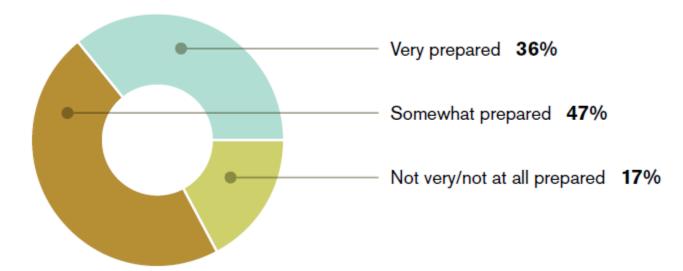
Factors considered important when evaluating the services of maintenance companies





How prepared are you?

Extent to which technicians are prepared to maintain highly-automated systems





LHARACTER COMPETENCY



Character

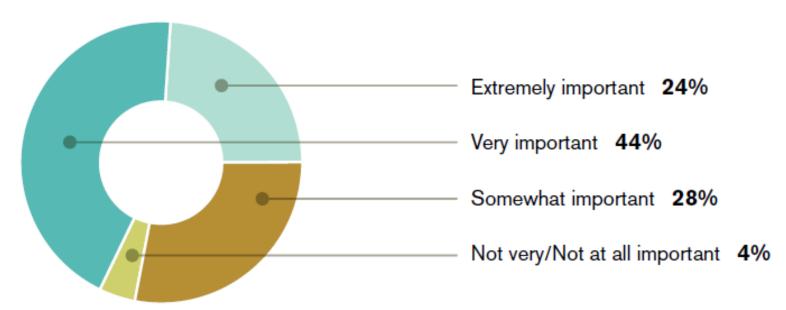
- Honesty
- Integrity
- Communication skills
- Work ethic





2/3 respondents believe service contracting is highly important.

Importance of the service contract when evaluating material handling systems and equipment for implementation or upgrading





How do you prepare for the future?

- Budget
- Maintenance contract/suppliers
- Competency
- Character





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